

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.	
Transmission Control Module (TCM)	C1251	The lateral acceleration signal is stuck at a high magnitude in range	Lateral acceleration magnitude	<= 3.85 g's					Special No MIL
			Lateral acceleration magnitude	>= 0.53 g's					
			Lateral acceleration magnitude is within the range above for	>= 75 Sec					
			Lateral acceleration magnitude	<= 3.85 g's					
			Lateral acceleration magnitude	>= 0.53 g's					
			Lateral acceleration magnitude is within the range above for	>= 60 Sec					
			Diagnostic shifting override command	= FALSE Boolean					
			Attained Gear State	= 1st through 6th					
			Attained Gear Slip	<= 100 RPM					
			Transmission Type	= Clutch to Clutch Transmis sion					
			High Side Driver 1 On	= TRUE Boolean					
			Vehicle Speed	>= 15 kph					
			Battery Voltage	<= 31.999 Volts					
Battery Voltage	>= 9 Volts								
Battery voltage is within the allowable limits for	>= 0.1 Sec								

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Ignition Voltage Ignition Voltage Service Fast Learn (SFL) Mode Ignition voltage and SFL conditions met for	<= 31.999 Volts >= 9 Volts = FALSE Boolean >= 0.1 Sec		
					Disable Condition s: MIL not Illuminated for DTC's:	TCM: If calibrated to illuminate the MIL (P0716, P0717, P0721, P0722, P0723, P07BF, P07C0, P077B, P077C, P077D, P215C, U0073) ECM: None		
Transmission Control Module (TCM)	P0601	Transmission Electro- Hydraulic Control Module Read Only Memory	Incorrect program/calibrations checksum	= TRUE Boolean	Disable Condition s: MIL not Illuminated for DTC's:	TCM: P0601 ECM: None	>= 5 Fail Count s	One Trip
Transmission Control Module (TCM)	P0603	Transmission Electro- Hydraulic Control Module Long-Term Memory Reset	Non-volatile memory (static or dynamic) checksum failure at Powerup	= TRUE Boolean			Runs Contin ously	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disable Condition s: MIL not illuminated for DTC's:	TCM: P0603 ECM: None		
Transmission Control Module (TCM)	P0604	Transmission Electro- Hydraulic Control Module Random Access Memory	RAM Read/Write Failure (Single Word)	= TRUE Boolean	Disable Condition s: MIL not illuminated for DTC's:	TCM: P0604 ECM: None	>= 5 Fail Count s = 16 Sampl e Count s	One Trip
Transmission Control Module (TCM)	P062F	Transmission Electro- Hydraulic Control Module Long Term Memory Performance	TCM Non-Volatile Memory bit Incorrect flag at Powerdown	= TRUE Boolean	Disable Condition s: MIL not illuminated for DTC's:	TCM: P062F ECM: None	Runs Contin ously	One Trip
Transmission Control Module (TCM)	P0634	Transmission Electro- Hydraulic Control Module Internal Temperature Too High	Substrate Temperature	>= 142.102 °C			>= 5 Fail Time (Sec)	One Trip
			Substrate Temperature	>= 50 °C			>= 2 Fail Time (Sec)	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Ignition Voltage	>= 18 Volts				
			Note: either fail case can set the DTC					
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Substrate Temp Lo	>= 0 °C		
					Substrate Temp Hi	<= 170 °C		
					Substrate Temp Between Temp Range for Time	>= 0.25 Sec		
					P0634 Status is	≠ Test Failed This Key On or Fault Active		
				Disable Condition s:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
High Side Driver 1	P0658	Actuator Supply Voltage Circuit Low	The HWIO reports a low voltage (open or ground short) error flag	= TRUE Boolean			>= 4 Fail Counts out of 6 Sample Counts	One Trip
					P0658 Status is not	= Test Failed This Key On or Fault Active		
					High Side Driver 1 On	= True Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					MIL not illuminated for DTC's:	TCM: None ECM: None		
Transmission Control Module (TCM)	P0667	TCM Internal Temp (substrate) Sensor Circuit Range/Performance	If transmission oil temp to substrate temp Δ	Refer to Table 19 in supportin °C g document s				Two Trips
			If TCM substrate temp to power up temp Δ	Refer to Table 20 in supportin °C g document s				
			Both conditions above required to increment fail counter				Fail Count s >= 3000 (100m s loop)	
			Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.				Out of 3750 Count s (100m s loop)	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				Pass Count s (100m s loop) Sample Count s (100m s loop)	
					Engine Torque Signal Valid = TRUE Boolean Accelerator Position Signal Valid = TRUE Boolean Ignition Voltage Lo >= 8.59961 Volts Ignition Voltage Hi <= 31.999 Volts Engine Speed Lo >= 400 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Brake torque active = FALSE		Out of 875	
					Below describes the brake torque entry criteria Engine Torque >= 90 N*m Throttle >= 30.0003 Pct Transmission Input Speed <= 200 RPM Vehicle Speed <= 8 Kph Transmission Range ≠ Park Transmission Range ≠ Neutral PTO = Not Active			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Set Brake Torque Active TRUE if above conditions are met for:	>= 7 sec		
					Below describes the brake torque exit criteria Brake torque entry criteria	= Not Met		
					Clutch hydraulic pressure	≠ Clutch Hydraulic Air Purge Event		
					Clutch used to exit brake torque active	= CeTFTD _e_C3_R atlEnbl		
					The above clutch pressure is greater than this value for one loop	>= 600 kpa		
					Set Brake Torque Active FALSE if above conditions are met for:	>= 20 Sec		
					P0667 Status is	≠ Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0658, P0668, P0669, P06AD, P06AE, P0716, P0712, P0713, P0717, P0722, P0723, P0962, P0963, P0966, P0967, P0970, P0971, P215C, P2720, P2721, P2729, P2730 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Transmission Control Module (TCM)	P0668	TCM internal temperature (substrate) thermistor failed at a low voltage	Type of Sensor Used = If TCM Substrate Temperature Sensor = Direct Proportional and Temp If TCM Substrate Temperature Sensor = Indirect Proportional and Temp	CeTFTL_ e_Voltag eDirectPr op <= -249 °C >= -249 °C				Two Trips
			Either condition above will satisfy the fail conditions				>= 60 Fail Timer (Sec)	
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for P0668 Status is Disable Condition s: MIL not Illuminated for DTC's:	>= 400 RPM <= 7500 RPM >= 5 Sec Test Failed This Key On or Fault Active TCM: None ECM: None		
Transmission Control Module (TCM)	P0669	TCM internal temperature (substrate) thermistor failed at a high voltage	Type of Sensor Used If TCM Substrate Temperature Sensor = Direct Proportional and Temp If TCM Substrate Temperature Sensor = Indirect Proportional and Temp	CeTFTL_e_VoltageDirectProp >= 249 °C <= 249 °C				Two Trips
			Either condition above will satisfy the fail conditions				>= 60	Fail Timer (Sec)
					Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo	>= 8.59961 Volts <= 31.999 Volts >= 400 RPM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed Hi Engine Speed is within the allowable limits for P0669 Status is For Hybrids, below conditions must also be met Estimated Motor Power Loss Estimated Motor Power Loss greater than limit for time Lost Communication with Hybrid Processor Control Module Estimated Motor Power Loss Fault	<= 7500 RPM >= 5 Sec ≠ This Key On or Fault Active = FALSE = FALSE		
					Disable Condition s: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P06A C	TCM Power-up Temp Sensor Circuit Range/Performance	If TCM power-up temp to substrate temp Δ	> Refer to Table 20 in supportin g documents °C				Two Trips

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If transmission oil temp to power up temp Δ	Refer to Table 18 in supportin g documents °C				
			Both conditions above required to increment fail counter Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.				Fail Count s (100m s loop) \geq 3000 Out of 3750 Sample Count s (100m s loop)	
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				Pass Count s (100m s loop) \geq 700 Out of 875 Sample Count s (100m s loop)	
					Engine Torque Signal Valid	= TRUE Boolean		
					Accelerator Position Signal Valid	= TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Brake torque active	= FALSE		
					Below describes the brake torque entry criteria			
					Engine Torque	>= 90 N*m		
					Throttle	>= 30.0003 Pct		
					Transmission Input Speed	<= 200 RPM		
					Vehicle Speed	<= 8 Kph		
					Transmission Range	≠ Park		
					Transmission Range	≠ Neutral		
					PTO	= Not Active		
					Set Brake Torque Active TRUE if above conditions are met for:	>= 7 sec		
					Below describes the brake torque exit criteria			
					Brake torque entry criteria	= Not Met		
					Clutch hydraulic pressure	≠ Clutch Hydraulic Air Purge Event		
					Clutch used to exit brake torque active	= CeTFTD_e_C3_RatIEnbl		
					The above clutch pressure is greater than this value for one loop	>= 600 kpa		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.	
					Set Brake Torque Active FALSE if above conditions are met for: P06AC Status is	>= 20 Sec Test Failed ≠ This Key On or Fault Active			
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0658, P0668, P0669, P06AD, P06AE, P0716, P0712, P0713, P0717, P0722, P0723, P0962, P0963, P0966, P0967, P0970, P0971, P215C, P2720, P2721, P2729, P2730 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E			
Transmission Control Module (TCM)	P06A D	TCM power-up thermistor circuit voltage low	Power Up Temp	<= -59 °C			>= 60	Fail Time (Sec)	Two Trips
					Ignition Voltage Lo	>= 8.59961 Volts			
					Ignition Voltage Hi	<= 31.999 Volts			
					Engine Speed Lo	>= 400 RPM			
					Engine Speed Hi	<= 7500 RPM			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for P06AD Status is For Hybrids, below conditions must also be met Estimated Motor Power Loss Estimated Motor Power Loss greater than limit for time Lost Communication with Hybrid Processor Control Module Estimated Motor Power Loss Fault	>= 5 Sec ≠ This Key On or Fault Active >= 0 kW >= 0 Sec = FALSE = FALSE		
					Disable Condition: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P06AE	TCM power-up thermistor circuit voltage high	Power Up Temp	>= 164 °C			>= 60 Fail Time (Sec)	Two Trips
					Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi	>= 8.59961 Volts <= 31.999 Volts >= 400 RPM <= 7500 RPM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for P06AE Status is	>= 5 Sec Test Failed This Key On or Fault Active		
					Disable Condition s: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Transmission Fluid Temperature Sensor (TFT)	P0711	Trans Fluid Temp Sensor Circuit Range/Performance	If transmission oil temp to substrate temp Δ	Refer to Table 19 in supportin g documents If transmission oil temp to power up temp Δ				Two Trips
			Both conditions above required to increment fail counter				>= 3000	Fail Count s (100m s loop)

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.				Out of 3750 Sample Counts (100ms loop)	
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				>= 700 Pass Counts (100ms loop)	
							Out of 875 Sample Counts (100ms loop)	
					Engine Torque Signal Valid	= TRUE Boolean		
					Accelerator Position Signal Valid	= TRUE Boolean		
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Brake torque active	= FALSE		
					Below describes the brake torque entry criteria			
					Engine Torque	>= 90 N*m		
					Throttle	>= 30.0003 Pct		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Transmission Input Speed	<= 200 RPM		
					Vehicle Speed	<= 8 Kph		
					Transmission Range	≠ Park		
					Transmission Range	≠ Neutral		
					PTO	= Not Active		
					Set Brake Torque Active TRUE if above conditions are met for:	>= 7 sec		
					Below describes the brake torque exit criteria			
					Brake torque entry criteria	= Not Met		
					Clutch hydraulic pressure	≠ Clutch Hydraulic Air Purge Event		
					Clutch used to exit brake torque active	= CeTFTD _e_C3_R atlEnbl		
					The above clutch pressure is greater than this value for one loop	>= 600 kpa		
					Set Brake Torque Active FALSE if above conditions are met for:	>= 20 Sec		
					P0711 Status is	≠ Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0658, P0668, P0669, P06AD, P06AE, P0716, P0712, P0713, P0717, P0722, P0723, P0962, P0963, P0966, P0967, P0970, P0971, P215C, P2720, P2721, P2729, P2730 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Transmission Fluid Temperature Sensor (TFT)	P0712	Transmission fluid temperature thermistor failed at a low voltage	Type of Sensor Used = If Transmission Fluid Temperature Sensor = Direct Proportional and Temp If Transmission Fluid Temperature Sensor = Indirect Proportional and Temp	CeTFTL_ e_Voltag eDirectPr op <= -74 °C >= -74 °C				Two Trips
			Either condition above will satisfy the fail conditions				>= 60 Fail Time (Sec)	
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed Hi Engine Speed is within the allowable limits for P0712 Status is For Hybrids, below conditions must also be met Estimated Motor Power Loss Estimated Motor Power Loss greater than limit for time Lost Communication with Hybrid Processor Control Module Estimated Motor Power Loss Fault	<= 7500 RPM >= 5 Sec ≠ This Key On or Fault Active >= 0 kW >= 0 Sec = FALSE = FALSE		
					Disable Condition s: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Fluid Temperature Sensor (TFT)	P0713	Transmission fluid temperature thermistor failed at a high voltage	Type of Sensor Used =	CeTFTL_e_VoltageDirectProp				Two Trips

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If Transmission Fluid Temperature Sensor = Direct Proportional and Temp	>= 174 °C				
			If Transmission Fluid Temperature Sensor = Indirect Proportional and Temp	<= 174 °C				
			Either condition above will satisfy the fail conditions				>= 60	Fail Time (Sec)
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0713 Status is	≠ This Key On or Fault Active		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0713, P0716, P0717, P0722, P0723 ECM: None		
Transmission Input Speed Sensor (TISS)	P0716	Input Speed Sensor Performance	Transmission Input Speed Sensor Drops	>= 900 RPM			>= 0.8	Fail Time (Sec)
					Engine Torque is	>= 0 N*m		One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Torque is	<= 8191.88 N*m		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Vehicle Speed is	>= 10 Kph		
					Throttle Position is	>= 0 Pct		

					Transmission Input Speed is	>= 0 RPM		
					The previous requirement has been satisfied for	>= 0 Sec		

					The change (loop to loop) in transmission input speed is	< 8191.88 RPM/Loop		
					The previous requirement has been satisfied for	>= 0 Sec		
					Throttle Position Signal Valid	= TRUE Boolean		
					Engine Torque Signal Valid	= TRUE Boolean		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.999 Volts		
					P0716 Status is not	= Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.	
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0717, P0752, P0973, P0974 ECM: P0101, P0102, P0103, P0121, P0122, P0123			
Transmission Input Speed Sensor (TISS)	P0717	Input Speed Sensor Circuit Low Voltage	Fail Case 1	Transmission Input Speed is	< 33 RPM		>= 4.5	Fail Time (Sec)	One Trip
			Fail Case 2	When P0722 DTC Status equal to Test Failed and Transmission Input Speed is	< 653.125 RPM	Controller uses a single power supply for the speed sensors	= 1	Boolean	
						Engine Torque is Engine Torque is Vehicle Speed Engine Torque Signal Valid Ignition Voltage Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for P0717 Status is not	>= 80 N*m <= 8191.88 N*m >= 10 Kph = TRUE Boolean >= 8.59961 Volts <= 31.999 Volts >= 400 RPM <= 7500 RPM >= 5 Sec = Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					MIL not illuminated for DTC's:	TCM: P0722, P0723 ECM: P0101, P0102, P0103		
Transmission Output Speed Sensor (TOSS)	P0722	Output Speed Sensor Circuit Low Voltage	Transmission Output Speed Sensor Raw Speed	<= 35 RPM			>= 4.5	Fail Time (Sec)
						P0722 Status is not = Transmission Input Speed Check = TRUE Boolean Engine Torque Check = TRUE Boolean Throttle Position >= 8.00018 Pct Transmission Fluid Temperature >= -40 °C Disable this DTC if the PTO is active = 1 Boolean Engine Torque Signal Valid = TRUE Boolean Throttle Position Signal Valid = TRUE Boolean Ignition Voltage is >= 8.59961 Volts Ignition Voltage is <= 31.999 Volts Engine Speed is >= 400 RPM Engine Speed is <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec		One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					<p>Enable_Flags Defined Below</p> <p>The Engine Torque Check is TRUE, if either of the two following conditions are TRUE</p> <p>Engine Torque Condition 1</p> <p>Range Shift Status \neq Range shift completed ENUM</p> <p>OR</p> <p>Transmission Range is = Park or Neutral</p> <p>Engine Torque is \geq 8191.75 N*m</p> <p>Engine Torque is \leq 8191.75 N*m</p> <p>Engine Torque Condition 2</p> <p>Engine Torque is \geq 50 N*m</p> <p>Engine Torque is \leq 8191.75 N*m</p> <p>-----</p>			
					<p>The Transmission Input Speed (TIS) Check is TRUE, if either of the two following conditions are TRUE</p> <p>TIS Check Condition 1</p> <p>Transmission Input Speed is \geq 653.125 RPM</p> <p>Transmission Input Speed is \leq 5350 RPM</p>			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					TIS Check Condition 2 Engine Speed without the brake applied is Engine Speed with the brake applied is Engine Speed is Controller uses a single power supply for the speed sensors Powertrain Brake Pedal is Valid	>= 3200 RPM >= 3200 RPM <= 8191.88 RPM = 1 Boolean = TRUE Boolean		
					Disa ble Con diti on s: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0723 ECM: P0101, P0102, P0103, P0121, P0122, P0123		
Transmission Output Speed Sensor (TOSS)	P0723	Output Speed Sensor Circuit Intermittent	Transmission Output Speed Sensor Raw Speed	>= 105 RPM			>= 0 Enabl e Time (Sec)	One Trip
			Output Speed Delta	<= 8192 RPM			>= 0 Enabl e Time (Sec)	
			Output Speed Drop	> 650 RPM			>= 1.5 Outpu t Speed Drop Recov ery Fail Time (Sec)	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			AND Transmission Range is	= Driven range (R,D)				
					----- Range_Disable	= FALSE See Below		
					OR ----- Neutral_Range_Enable	= TRUE See Below		
					And Neutral_Speed_Enable	= TRUE See Below		
					are TRUE concurrently -----			
					Transmission_Range_Ena ble	= TRUE See Below		
					Transmission_Input_Spee d_Enable	= TRUE See Below		
					No Change in Transfer Case Range (High <-> Low) for	>= 5 Seconds		
					P0723 Status is not	= Test Failed This Key On or Fault Active		
					Disable this DTC if the PTO is active	= 1 Boolean		
					Ignition Voltage is	>= 8.59961 Volts		
					Ignition Voltage is	<= 31.999 Volts		
					Engine Speed is	>= 400 RPM		
					Engine Speed is	<= 7500 RPM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Enable_Flags Defined Below			
					Transmission_Input_Speed_Enable is TRUE when either TIS Condition 1 or TIS Condition 2 is TRUE:			
					TIS Condition 1 is TRUE when both of the following conditions are satisfied for	>= 0 Enable Time (Sec)		
					Input Speed Delta	<= 4095.88 RPM		
					Raw Input Speed	>= 500 RPM		
					TIS Condition 2 is TRUE when ALL of the next two conditions are satisfied			
					Input Speed	= 0 RPM		
					A Single Power Supply is used for all speed sensors	= TRUE Boolean		

					Neutral_Range_Enable is TRUE when any of the next 3 conditions are TRUE			
					Transmission Range is	= Neutral ENUM		
					Transmission Range is	= Reverse/Neutral Transitional ENUM		
					Transmission Range is	= Neutral/Drive Transitional ENUM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					And when a drop occurs Loop to Loop Drop of Transmission Output Speed is -----	> 650 RPM		
					Range_Disable is TRUE when any of the next three conditions are TRUE Transmission Range is Transmission Range is Input Clutch is not -----	= Park ENUM Park/Reverse Transitonal ENUM = ON (Fully Applied) ENUM		
					Neutral_Speed_Enable is TRUE when All of the next three conditions are satisfied for Transmission Output Speed The loop to loop change of the Transmission Output Speed is The loop to loop change of the Transmission Output Speed is -----	> 1.5 Seconds > 130 RPM < 20 RPM > -10 RPM		
					Transmission_Range_Ena ble is TRUE when one of the next six conditions is TRUE Transmission Range is	= Neutral ENUM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Transmission Range is	= Reverse/ Neutral Transitio nal ENUM		
					Transmission Range is	= Neutral/D rive Transitio nal ENUM		
					Time since a driven range (R,D) has been selected	>= Table Based Time Please Refer to Table 21 in supportin g documen ts Sec		
					Transmission Output Speed Sensor Raw Speed	>= 500 RPM		
					Output Speed when a fault was detected	>= 500 RPM		
					Disa ble Con diti on s:	MIL not Illuminated for DTC's: TCM: P0973, P0974, P0976, P0977 ECM: P0101, P0102, P0103, P0121, P0122, P0123		
Torque Converter Clutch (TCC)	P0741	TCC System Stuck OFF	TCC Pressure	>= 500 Kpa			>= 2 Enabl e Time (Sec)	Two Trips

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Either Condition (A) or (B) Must be Met					
			(A) TCC Slip Error @ TCC On Mode	>= Supportin g RPM Documen ts			>= 5	Fail Time (Sec)
			(B) TCC Slip @ Lock On Mode	>= 130 RPM			>= 5	Fail Time (Sec)
			If Above Conditions Have been Met, and Fail Timer Expired, Increment Fail Counter				>= 2	TCC Stuck Off Fail Count er
					TCC Mode	= On or Lock		
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Engine Torque Lo	>= 50 N*m		
					Engine Torque Hi	<= 8191.88 N*m		
					Throttle Position Lo	>= 8.00018 Pct		
					Throttle Position Hi	<= 99.9985 Pct		
					2nd Gear Ratio Lo	>= 2.19482 Ratio		
					2nd Gear Ratio High	<= 2.52515 Ratio		
					3rd Gear Ratio Lo	>= 1.42285 Ratio		
					3rd Gear Ratio High	<= 1.63708 Ratio		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					4th Gear Ratio Lo	>= 1.06946 Ratio		
					4th Gear Ratio High	<= 1.23047 Ratio		
					5th Gear Ratio Lo	>= 0.79053 Ratio		
					5th Gear Ratio Hi	<= 0.90955 Ratio		
					6th Gear Ratio Lo	>= 0.62305 Ratio		
					6th Gear Ratio High	<= 0.71692 Ratio		
					Transmission Fluid Temperature Lo	>= -6.65625 °C		
					Transmission Fluid Temperature Hi	<= 130 °C		
					PTO Not Active	= TRUE Boolean		
					Engine Torque Signal Valid	= TRUE Boolean		
					Throttle Position Signal Valid	= TRUE Boolean		
					Dynamic Mode	= FALSE Boolean		
					P0741 Status is	≠ Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P0742, P2763, P2764 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Torque Converter Clutch (TCC)	P0742	TCC System Stuck ON	TCC Slip Speed	>= -50 RPM				One Trip
			TCC Slip Speed	<= 13 RPM				
			If Above Conditions Have been Met, and Fail Timer Expired, Increment Fail Counter				>= 1.5 Fail Time (Sec) >= 6 Fail Count er	
					TCC Mode = Off			
					Enable test if Cmnd Gear = 1stFW and value true = 1 Boolean			
					Enable test if Cmnd Gear = 2nd and value true = 0 Boolean			
					Engine Speed Hi <= 6000 RPM			
					Engine Speed Lo >= 500 RPM			
					Vehicle Speed HI <= 511 KPH			
					Vehicle Speed Lo >= 1 KPH			
					Engine Torque Hi <= 8191.88 Nm			
					Engine Torque Lo >= 80 Nm			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Current Range	≠ Neutral Range		
					Current Range	≠ Reverse Range		
					Transmission Sump Temperature	≤ 130 °C		
					Transmission Sump Temperature	≥ 18 °C		
					Throttle Position Hyst High	≥ 5.00031 Pct		
					AND			
					Max Vehicle Speed to Meet Throttle Enable	≤ 8 KPH		
					Once Hyst High has been met, the enable will remain while Throttle Position	≥ 2.00043 Pct		
					Disable for Throttle Position	≥ 75 Pct		
					Disable if PTO active and value true	= 1 Boolean		
					Disable if in D1 and value true	= 1 Boolean		
					Disable if in D2 and value true	= 1 Boolean		
					Disable if in D3 and value true	= 1 Boolean		
					Disable if in D4 and value true	= 1 Boolean		
					Disable if in D5 and value true	= 1 Boolean		
					Disable if in MUMD and value true	= 1 Boolean		
					Disable if in TUTD and value true	= 1 Boolean		
					4 Wheel Drive Low Active	= FALSE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disable if Air Purge active and value false	= 0 Boolean		
					RVT Diagnostic Active	= FALSE Boolean		
					Ignition Voltage	>= 8.59961 V		
					Ignition Voltage	<= 31.999 V		
					Vehicle Speed	<= 511 KPH		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Engine Torque Signal Valid	= TRUE Boolean		
					Throttle Position Signal Valid	= TRUE Boolean		
					P0742 Status is	≠ Test Failed This Key On or Fault Active		
				Dis able Con diti on s:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P0741, P2763, P2764 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Mode 2 Multiplex Valve	P0751	Shift Solenoid Valve A Stuck Off	Commaned Gear Slip	>= 400 RPM				Two Trips
			Commanded Gear	= 1st Lock rpm				
			Gear Ratio	<= 1.20959			>= 0.2	Fail Tmr
			Gear Ratio	>= 1.09436			= 5	Fail Count s
			If the above parameters are true				≠ 0	Neutr al Timer (Sec)
							>= 0.3	Fail Timer (Sec)
							>= 8	Count s
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Transmission Fluid Temperature	>= -6.65625 °C		
					Range Shift State	= Range Shift Complete d ENUM		
					TPS	>= 0.50049 %		
					OR			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Output Speed	>= 67 RPM		
					Throttle Position Signal Valid from ECM	= TRUE Boolean		
					Engine Torque Signal Valid from ECM, High side driver is enabled	= TRUE Boolean		
					High-Side Driver is Enabled	= TRUE Boolean		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		
				Disa ble Con diti on s:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Mode 2 Multiplex Valve	P0752	Shift Solenoid Valve A Stuck On	Gear Box Slip	>= 400 RPM				One Trip
			Commanded Gear	= 3rd Gear				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>Commanded Gear has Achieved 1st Locked OR 1st Free Wheel OR 2nd with Mode 2 Sol. Commanded On</p> <p>If the above parameters are true</p>	= TRUE Boolean			<p>Pleas e Refer to Neutral Table 16 in Supporting Documents</p>	
			<p>Command 4th Gear once Output Shaft Speed</p> <p>If Gear Ratio And Gear Ratio</p>	<p><= 400 RPM</p> <p>>= 3.82568</p> <p><= 4.22839</p>			<p>>= 1.5 Fail Timer (Sec)</p> <p>>= 5 Count s</p>	
					<p>Ignition Voltage Lo</p> <p>Ignition Voltage Hi</p> <p>Engine Speed Lo</p> <p>Engine Speed Hi</p> <p>Engine Speed is within the allowable limits for</p> <p>High-Side Driver is Enabled</p>	<p>>= 8.59961 Volts</p> <p><= 31.999 Volts</p> <p>>= 400 RPM</p> <p><= 7500 RPM</p> <p>>= 5 Sec</p> <p>= TRUE Boolean</p>		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Throttle Position Signal Valid from ECM = TRUE Boolean Output Speed >= 67 RPM OR TPS >= 0.50049 % Range Shift State = Range Shift Completed ENUM Transmission Fluid Temperature >= -6.65625 °C Input Speed Sensor fault = FALSE Boolean Output Speed Sensor fault = FALSE Boolean Default Gear Option is not present = TRUE			
					Disable Conditions:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Mode 2 Multiplex Valve	P0756	Shift Solenoid Valve B Stuck Off	<u>Fail Case 1</u> Commanded Gear	= 1st Locked				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.	
			Gear Box Slip	>= 400 RPM			Please Refer to Neutral Timer (Sec) Supporting Documents >= 1 sec >= 3 counts		
			Intrusive Shift to 2nd						
			Commanded Gear Previous	= 1st Locked Gear					
			Gear Ratio	<= 2.48218					
			Gear Ratio	>= 2.24585					
			If the above parameters are true						
					Ignition Voltage Lo	>= 8.59961 Volts			
					Ignition Voltage Hi	<= 31.999 Volts			
					Engine Speed Lo	>= 400 RPM			
					Engine Speed Hi	<= 7500 RPM			
					Engine Speed is within the allowable limits for	>= 5 Sec			
					Output Speed	>= 67 RPM			
					OR				
					TPS	>= 0.50049 %			
					Range Shift State	= Range Shift Completed ENUM			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Transmission Fluid Temperature High-Side Driver is Enabled Throttle Position Signal Valid from ECM Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present	>= -6.65625 °C = TRUE Boolean = TRUE Boolean = FALSE Boolean = FALSE Boolean = TRUE		
					Disable Condition s: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0776	Pressure Control (PC) Solenoid B Stuck Off [C35R]	<u>Fail Case 1</u> Case: Steady State 3rd Gear Commanded Gear Gearbox Slip	= 3rd Gear >= 400 RPM				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.	
			Command 4th Gear once Output Shaft Speed	<= 400 RPM			Please Refer to Neutral Timer (Sec) Supporting Documents >= 16 in >= 3 >= 3 >= 14		
			If Gear Ratio	>= 1.09436				Fail Timer (Sec)	
			And Gear Ratio	<= 1.20959				3rd Gear Fail Counts or 3-5R Clutch Fail Counts	
			It the above condiations are true, Increment 3rd gear fail counter						
			and C35R Fail counter						
			<u>Fail Case 2</u> Case: Steady State 5th Gear						
			Commanded Gear	= 5th Gear					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gearbox Slip	>= 400 Rpm			Please Refer to Neutral Timer (Sec) Table 5 in Supporting Documents >= 5	
			Intrusive Test: Command 6th Gear					
			If attained Gear=6th gear Time	>= supportin Time (Sec) documents				
			It the above condiations are true, Increment 5th gear fail counter				>= 3	5th Gear Fail Counts
			and C35R Fail counter				>= 14	3-5R Clutch Fail Counts
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					TPS validity flag	= TRUE Boolean		
					Hydraulic System Pressurized	= TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Minimum output speed for RVT A OR B	>= 67 RPM		
					(A) Output speed enable	>= 67 RPM		
					(B) Accelerator Pedal enable	>= 0.50049 Pct		
					Common Enable Criteria			
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Throttle Position Signal valid	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Transmission Fluid Temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0777	Pressure Control (PC) Solinoid B Stuck On [C35R] (Steady State)	<u>Fail</u> <u>Case</u> <u>e 1</u> Case: Steady State 1st Attained Gear slip If the Above is True for Time Intrusive test: (CBR1 clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	>= 400 RPM Table Based Time Please Enabl Refer to e >= Table 4 in Time supportin (Sec) g document s <= 1.60864 >= 1.45544			>= 1.1 Fail Timer (Sec)	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							Fail Count in 1st Gear or Total Fail Count s	
			<u>Fail</u> <u>Case</u> <u>e 2</u> Case: Steady State 2nd gear	Table Based value Please Refer to 3D Table 1 in supportin g document s rpm/sec >=				
			Min Delta Output Speed Hysteresis	Table Based value Please Refer to 3D Table 2 in supportin g document s rpm/sec >=				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If the Above is True for Time</p> <p>Intrusive test: (CB26 clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Refer to Table 17 Sec in supportin g document s</p> <p>>=</p> <p><= 1.60864</p> <p>>= 1.45544</p>			<p>>= 1.1 Timer (Sec)</p> <p>>= 3 Fail Count in 2nd Gear</p> <p>or</p> <p>>= 3 Total Fail Count s</p>	
			<p><u>Fail</u> <u>Cas</u> <u>e 3</u> Case: Steady State 4th gear</p>					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Max Delta Output Speed Hysteresis	Table Based value Please Refer to 3D Table 1 in supportin g document s rpm/s ec >=				
			Min Delta Output Speed Hysteresis	Table Based value Please Refer to 3D Table 2 in supportin g document s rpm/s ec >=				
			If the Above is True for Time	Table Based Time Please Refer to Table 17 in supportin g document s Sec >=				
			Intrusive test: (C1234 clutch exhausted)					
			Gear Ratio	<= 0.89465				
			Gear Ratio	>= 0.80945				
			If the above parameters are true					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 4th Gear or >= 3 Total Fail Count s	
			<u>Fail</u> <u>Case</u> <u>4</u> Case: Steady State 6th gear	Table Based value Please Refer to rpm/s ec >= 3D Table 1 in supportin g document s				
			Max Delta Output Speed Hysteresis	Table Based value Please Refer to rpm/s ec >= 3D Table 2 in supportin g document s				
			Min Delta Output Speed Hysteresis					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If the Above is True for Time</p> <p>Intrusive test: (CB26 clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Refer to Table 17 Sec in supportin g document s</p> <p>>=</p> <p><= 0.89465</p> <p>>= 0.80945</p>			<p>>= 1.1</p> <p>>= 3</p> <p>>= 1.1</p> <p>>= 3</p> <p>>= 3</p>	<p>Fail Timer (Sec)</p> <p>count s</p> <p>Fail Timer (Sec)</p> <p>Fail Count in 6th Gear or Total Fail Count s</p>
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					output speed	>= 0 RPM		
					TPS validity flag	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Hydraulic_System_Pressu rized	= TRUE Boolean		
					A OR B			
					(A) Output speed enable	>= 67 Nm		
					(B) Accelerator Pedal enable	>= 0.50049 Nm		
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					if Attained Gear=1st FW Accelerator Pedal enable	>= 5.00031 Pct		
					if Attained Gear=1st FW Engine Torque Enable	>= 5 Nm		
					if Attained Gear=1st FW Engine Torque Enable	<= 8191.88 Nm		
					Transmission Fluid Temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disa ble Con diti on s:	MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0777	Pressure Control (PC) Solenoid B StuckOn [C35R] (Dymanic)	<p>Primary Offgoing Clutch is exhausted (See Table 12 in Supporting Documents for Exhaust Delay Timers)</p> <p>Primary Oncoming Clutch Pressure Command Status</p> <p>Primary Offgoing Clutch Pressure Command Status</p> <p>Range Shift Status</p> <p>Attained Gear Slip</p> <p>If the above conditions are true run appropriate Fail 1 Timers Below:</p>	<p>= TRUE Boole an</p> <p>= Maximum pressuriz ed</p> <p>= Clutch exhaust command</p> <p>≠ Initial Clutch Control</p> <p><= 40 RPM</p>				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			fail timer 1 (3-1 shifting with Closed Throttle)	>= 0.5				
			fail timer 1 (3-2 shifting with Throttle)	>= 0.2998				
			fail timer 1 (3-2 shifting with Closed Throttle)	>= 0.5				
			fail timer 1 (3-4 shifting with Throttle)	>= 0.2998				
			fail timer 1 (3-4shifting with Closed Throttle)	>= 0.5				
			fail timer 1 (3-5 shifting with Throttle)	>= 0.2998				
			fail timer 1 (3-5 shifting with Closed Throttle)	>= 0.5				
			fail timer 1 (5-3 shifting with Throttle)	>= 0.2998				
			fail timer 1 (5-3 shifting with Closed Throttle)	>= 0.5				
			fail timer 1 (5-4 shifting with Throttle)	>= 0.2998				
			fail timer 1 (5-4 shifting with Closed Throttle)	>= 0.5				
			fail timer 1 (5-6 shifting with Throttle)	>= 0.2998				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>fail timer 1 (5-6 shifting with Closed Throttle)</p> <p>If Attained Gear Slip is Less than Above Cal Increment Fail Timers</p> <p>If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter</p> <p>3rd gear fail counter</p>	<p>>= 0.5</p> <p>Fail Time (Sec)</p>			<p>Total Fail Time = (Fail 1 + Fail 2) See Enabl e Timer s for >= Fail sec Timer 1, and Refer ence Suppo rting Table 15 for Fail Timer 2</p> <p>>= 3</p> <p>3rd gear fail count s</p> <p>OR</p>	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			5th gear fail counter				>= 3	5th gear fail counts
			Total fail counter				>= 5	OR total fail counts
					TUT Enable temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Command / Attained Gear	≠ 1st Boolean		
					High Side Driver ON	= TRUE Boolean		
					output speed limit for TUT	>= 100 RPM		
					input speed limit for TUT	>= 150 RPM		
					PRNDL state defaulted	= FALSE Boolean		
					IMS Fault Pending	= FALSE Boolean		
					Service Fast Learn Mode	= FALSE Boolean		
					HSD Enabled	= TRUE Boolean		
					Default Gear Option is not present	= TRUE		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0796	Pressure Control (PC) Solenoid C Stuck Off [C456] (Steady State)	<u>Fail</u> <u>Case</u> <u>1</u> Case: Steady State 4th Gear	Gear slip >= 400 RPM			Pleas e See Table Neutr 5 For al Neutr Timer al (Sec) Time Cal	One Trip
			Intrusive test: commanded 5th gear	Please refer to Table 3 in Shift Supportin Time g (Sec) Documen ts				
			If attained Gear #5th for time	>=				
			if the above conditions have been met					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Increment 4th Gear Fail Counter				>= 3 4th Gear Fail Count	
			and C456 Fail Counters				>= 14 OR C456 Fail Count s	
			<u>Fail</u> <u>Case</u> <u>2</u> Case: Steady State 5th Gear					
			Gear slip	>= 400 RPM			>= 5 Please See Table 5 For Neutr al Timer (Sec) Time Cal	
			Intrusive test: commanded 6th gear					
			If attained Gear ≠ 6th for time	>= Supportin Time g (Sec) Documen ts				
			if the above conditions have been met					
			Increment 5th Gear Fail Counter				>= 3 5th Gear Fail Count	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			and C456 Fail Counters				>= 14 OR C456 Fail Count s	
			<u>Fail</u> <u>Cas</u> <u>e 3</u> Case: Steady State 6th Gear					
			Gear slip	>= 400 RPM			>= 5 Please See Table 5 For Neutr al Timer (Sec) Time Cal	
			Intrusive test: commanded 5th gear					
			If attained Gear ≠ 5th for time	>= Supporting Time (Sec) Documen ts				
			if the above conditions have been met					
			Increment 6th Gear Fail Counter and C456 Fail Counter				>= 3 6th Gear Fail Count	
			and C456 Fail Counter				>= 14 OR C456 Fail Count s	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					TPS validity flag	= TRUE Boolean		
					Hydraulic System Pressurized	= TRUE Boolean		
					Minimum output speed for RVT	>= 67 RPM		
					A OR B			
					(A) Output speed enable	>= 67 RPM		
					(B) Accelerator Pedal enable	>= 0.50049 Pct		
					Common Enable Criteria			
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Throttle Position Signal valid	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Transmission Fluid Temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					OutputSpeed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0797	Pressure Control (PC) Solenoid C Stuck On [C456] (Steady State)	<u>Fail</u> <u>Case</u> <u>e 1</u> Case: Steady State 1st Attained Gear slip If the Above is True for Time Intrusive test: (CBR1 clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	>= 400 RPM Table Based Time Please Enabl Refer to e >= Table 4 in Time supportin (Sec) g document s <= 1.20959 >= 1.09436			>= 1.1 Fail Timer (Sec)	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							Fail Count in 1st Gear or Total Fail Counts	
			<u>Fail Case 2</u> Case Steady State 2nd					
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supporting documents rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supporting documents rpm/sec				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If the Above is True for Time</p> <p>Intrusive test: (CB26 clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Refer to Table 17 Sec in supportin g document s</p> <p>\leq 1.20959</p> <p>\geq 1.09436</p>			<p>\geq 1.1</p> <p>\geq 3</p> <p>\geq 3</p>	<p>Fail Timer (Sec)</p> <p>Fail Count in 2nd Gear or Total fail count s</p>
			<p><u>Fail</u> <u>Cas</u> <u>e 3</u> Case Steady State 3rd</p>					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Max Delta Output Speed Hysteresis	Table Based value Please Refer to >= 3D Table 1 in supportin g document s rpm/s ec				
			Min Delta Output Speed Hysteresis	Table Based value Please Refer to >= 3D Table 2 in supportin g document s rpm/s ec				
			If the Above is True for Time	Table Based Time Please Refer to >= Table 17 in supportin g document s Sec				
			Intrusive test: (C35R clutch exhausted)					
			Gear Ratio	<= 1.20959				
			Gear Ratio	>= 1.09436				
			If the above parameters are true					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 3rd Gear OR >= 3 Total Fail Count s	
					PRNDL State defaulted inhibit RVT IMS fault pending indication output speed TPS validity flag HSD Enabled Hydraulic_System_Pressu rized A OR B (A) Output speed enable (B) Accelerator Pedal enable Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for	= FALSE Boolean = FALSE Boolean = FALSE Boolean >= 0 RPM = TRUE Boolean = TRUE Boolean = TRUE Boolean >= 67 Nm >= 0.50049 Nm >= 8.59961 Volts <= 31.999 Volts >= 400 RPM <= 7500 RPM >= 5 Sec		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					if Attained Gear=1st FW Accelerator Pedal enable if Attained Gear=1st FW Engine Torque Enable if Attained Gear=1st FW Engine Torque Enable Transmission Fluid Temperature Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present	>= 5.00031 Pct >= 5 Nm <= 8191.88 Nm >= -6.65625 °C = FALSE Boolean = FALSE Boolean = TRUE		
					Disable Condition s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0797	Pressure Control (PC) Solenoid C Stuck On [C456] (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 11 in Supporting Documents for Exhaust Delay Timers)	= TRUE Boolean				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Primary Oncoming Clutch Pressure Command Status	= Maximum pressuriz ed				
			Primary Offgoing Clutch Pressure Command Status	= Clutch exhaust command				
			Range Shift Status	≠ Initial Clutch Control				
			Attained Gear Slip	<= 40 RPM				
			If the above conditions are true increment appropriate Fail 1 Timers Below:					
			fail timer 1 (4-1 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (4-1 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			fail timer 1 (4-2 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (4-2 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			fail timer 1 (4-3 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (4-3 shifting without throttle)	>= 0.5	Fail Time (Sec)			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			fail timer 1 (5-3 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (5-3 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			fail timer 1 (6-2 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (6-2 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			If Attained Gear Slip is Less than Above Cal Increment Fail Timers				Total Fail Time = (Fail 1 + Fail 2) See Enabl e Timer s for >= Fail sec Timer 1, and Refer ence Suppo rting Table 15 for Fail Timer 2	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter					
			4th gear fail counter				>= 3	Fail Counter From 4th Gear
			5th gear fail counter				>= 3	OR Fail Counter From 5th Gear
			6th gear fail counter				>= 3	OR Fail Counter From 6th Gear
			Total fail counter				>= 5	OR Total Fail Counter
					TUT Enable temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Command / Attained Gear	≠ 1st Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					High Side Driver ON output speed limit for TUT input speed limit for TUT PRNDL state defaulted IMS Fault Pending Service Fast Learn Mode HSD Enabled	= TRUE Boolean >= 100 RPM >= 150 RPM = FALSE Boolean = FALSE Boolean = FALSE Boolean = TRUE Boolean		
					Disable Condition s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Tap Up Tap Down Switch (TUTD)	P0815	Upshift Switch Circuit	<u>Fail</u> <u>Cas</u> <u>e 1</u> Tap Up Switch Stuck in the Up Position in Range 1 Enabled Tap Up Switch Stuck in the Up Position in Range 2 Enabled Tap Up Switch Stuck in the Up Position in Range 3 Enabled	= 1 Boolean = 1 Boolean = 1 Boolean				Special No MIL

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Up Switch Stuck in the Up Position in Range 4 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 5 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 6 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Neutral Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Park Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Reverse Enabled	= 1 Boolean				
			Tap Up Switch ON	= TRUE Boolean			>= 1	Fail Time (Sec)
			<u>Fail Case 2</u> Tap Up Switch Stuck in the Up Position in Range 1 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 2 Enabled	= 1 Boolean				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Up Switch Stuck in the Up Position in Range 3 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 4 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 5 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 6 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Neutral Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Park Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Reverse Enabled	= 1 Boolean				
			Tap Up Switch ON	= TRUE Boolean				
			NOTE: Both Failcase1 and Failcase 2 Must Be Met				>= 600	Fail Time (Sec)

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
						Time Since Last Range Change >= 1 Enable Time (Sec) Ignition Voltage Lo >= 8.59961 Volts Ignition Voltage Hi <= 31.999 Volts Engine Speed Lo >= 400 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec P0815 Status is ≠ Test Failed This Key On or Fault Active		
					Disable Condition s:	MIL not Illuminated for DTC's: TCM: P0816, P0826, P182E, P1876, P1877, P1915, P1761 ECM: None		
Tap Up Tap Down Switch (TUTD)	P0816	Downshift Switch Circuit	<u>Fail Case 1</u> Tap Down Switch Stuck in the Down Position in Range 1 Enabled Tap Down Switch Stuck in the Down Position in Range 2 Enabled	= 1 Boolean = 1 Boolean				Special No MIL

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Down Switch Stuck in the Down Position in Range 3 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 4 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 5 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 6 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Neutral Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Park Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Reverse Enabled	= 1 Boolean				
			Tap Down Switch ON	= TRUE Boolean			>= 1 sec	
			Tap Down Switch Stuck in the Down Position in Range 1 Enabled	= 1 Boolean				

Fail
Case 2

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Down Switch Stuck in the Down Position in Range 2 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 3 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 4 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 5 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 6 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Neutral Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Park Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Reverse Enabled	= 1 Boolean				
			Tap Down Switch ON	= TRUE Boolean				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			NOTE: Both Failcase1 and Failcase 2 Must Be Met				>= 600 sec	
					Time Since Last Range Change	>= 1 Enable Time (Sec)		
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0816 Status is	≠ Test Failed This Key On or Fault Active		
				Disa ble Con diti on s:	MIL not Illuminated for DTC's:	TCM: P0815, P0826, P182E, P1876, P1877, P1915, P1761 ECM: None		
Tap Up Tap Down Switch (TUTD)	P0826	Up and Down Shift Switch Circuit	TUTD Circuit Reads Invalid Voltage	= TRUE Boole an			>= 60 Fail Time (Sec)	Special No MIL
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for P0826 Status is	>= 5 Sec Test Failed This Key On or Fault Active		
					Disa ble Con diti on s: MIL not Illuminated for DTC's:	TCM: P1761 ECM: None		
Variable Bleed Solenoid (VBS)	P0961	Pressure Control (PC) Solenoid A Control Circuit Rationality Test (Line Pressure VBS)	The HWIO reports an invalid voltage (out of range) error flag	= TRUE Boolean			>= 4.4 Fail Time (Sec) out of 5 Sample Time (Sec)	Two Trips
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.999 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0962	Pressure Control (PC) Solenoid A Control Circuit Low Voltage (Line Pressure VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			Fail Time (Sec) Sample Time (Sec) out of 1.875	One Trip
					Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.999 Volts Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec	MIL not Illuminated for DTC's: TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0963	Pressure Control (PC) Solenoid A Control Circuit High Voltage (Line Pressure VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			Fail Time (Sec) Sample Time (Sec) out of 5	Two Trips
					Ignition Voltage >= 8.59961 Volts			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for Disa ble Con diti on s: MIL not Illuminated for DTC's:	<= 31.999 Volts >= 400 RPM <= 7500 RPM >= 5 Sec TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0966	Pressure Control (PC) Solenoid B Control Circuit Low Voltage (C35R VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					Ignition Voltage Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for P0966 Status is not	>= 8.59961 Volts <= 31.999 Volts >= 400 RPM <= 7500 RPM >= 5 Sec Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0967	Pressure Control (PC) Solenoid B Control Circuit High Voltage (C35R VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) Sample out of 0.375 Time (Sec)	One Trip
						Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.999 Volts Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Test Failed P0967 Status is not = This Key On or Fault Active		
Variable Bleed Solenoid (VBS)	P0970	Pressure Control (PC) Solenoid C Control Circuit Low Voltage (C456/CBR1 VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec)	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							Sample out of 0.375 Time (Sec)	
					P0970 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.999 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
				Disable Condition s:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P0971	Pressure Control (PC) Solenoid C Control Circuit High Voltage (C456/CBR1 VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec)	One Trip
							Sample out of 0.375 Time (Sec)	
					P0971 Status is not	= Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.999 Volts Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec	MIL not Illuminated for DTC's: TCM: None ECM: None		
Shift Solenoid	P0973	Shift Solenoid A Control Circuit Low (Mode 2 Solenoid)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 1.2 Fail Time (Sec) out of 1.5 Sample Time (Sec)	One Trip
					P0973 Status is not = Test Failed This Key On or Fault Active	Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.999 Volts Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					MIL not Illuminated for DTC's:	TCM: None ECM: None		
Shift Solenoid	P0974	Shift Solenoid A Control Circuit High (Mode 2 Solenoid)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 1.2 Fail Time (Sec) out of 1.5 Sample Time (Sec)	Two Trips
						P0974 Status is not = Test Failed This Key On or Fault Active Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.999 Volts Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec		
					MIL not Illuminated for DTC's:	TCM: None ECM: None		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Mode 3 Multiplex Valve	P0977	Shift Solenoid B Control Circuit High (Mode 3 Solenoid)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 1.2 Sec	One Trip
							out of 1.5 Sec	
						P0977 Status is not = This Key On or Fault Active Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.999 Volts Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec		
					Disable Condition s:	MIL not Illuminated for DTC's: TCM: None ECM: None		
Tap Up Tap Down Switch (TUTD)	P1761	Tap Up and Down switch signal circuit (rolling count)	Rolling count value received from BCM does not match expected value	= TRUE Boolean			>= 3 Fail Counter	Special No MIL
							> 10 Sample Timer (Sec)	
						Tap Up Tap Down Message Health = TRUE Boolean		
						Engine Speed Lo >= 400 RPM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed Hi Engine Speed is within the allowable limits for	<= 7500 RPM >= 5 Sec		
					Disa ble Con diti on s:	MIL not Illuminated for DTC's: TCM: None ECM: None		
Internal Mode Switch (IMS)	P182E	Internal Mode Switch - Invalid Range	<u>Fail</u> <u>Cas</u> <u>e1</u> Current range =	Transition 1 (bit Rang state e 1110)				One Trip
			Previous range ≠	CeTRGR _e_PRN Rang DL_Drive e 6				
			Previous range ≠	CeTRGR _e_PRN Rang DL_Drive e 5				
			Range Shift State =	Range Shift ENU Complete M d				
			Absolute Attained Gear Slip <=	50 rpm				
			Attained Gear <=	Sixth				
			Attained Gear >=	First				
			Throttle Position Available =	TRUE				
			Throttle Position >=	8.00018 pct				
			Output Speed >=	200 rpm				
			Engine Torque >=	50 Nm				
			Engine Torque <=	8191.75 Nm				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If the above conditions are met then Increment Fail Timer</p> <p>If Fail Timer has Expired then Increment Fail Counter</p>				<p>>= 1 Fail Seconds</p> <p>>= 5 Fail Counts</p>	
			<p><u>Fail Case 2</u></p> <p>Output Speed</p> <p>The following PRNDL sequence events occur in this exact order:</p> <p>PRNDL state = Drive 6 (bit state 0110) Range</p> <p>PRNDL state = Drive 6 for >= 1 Sec</p> <p>PRNDL state = Transition 8 (bit state 0111) Range</p> <p>PRNDL state = Drive 6 (bit state 0110) Range</p> <p>PRNDL state = Transition 1 (bit state 1110) Range</p> <p>Above sequencing occurs in <= 1 Sec</p> <p>Neutral Idle Mode = Inactive</p>	<p><= 70 rpm</p>				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If all conditions above are met Increment delay Timer</p> <p>If the below two conditions are met Increment Fail Timer</p> <p>delay timer >= 1 Sec</p> <p>Input Speed >= 400 Sec</p> <p>If Fail Timer has Expired then Increment Fail Counter</p>				<p>>= 3 Seconds</p> <p>>= 2 Fail Counts</p>	
			<p><u>Fail Case 3</u></p> <p>Current range = Transition 13 (bit state 0010) Range</p> <p>Engine Torque >= -8192 Nm</p> <p>Engine Torque <= 8191.75 Nm</p> <p>If the above conditions are met then, Increment Fail Timer</p> <p>If Fail Timer has Expired then Increment Fail Counter</p>		<p>Previous range</p> <p>Previous range</p> <p>IMS is 7 position configuration</p> <p>If the "IMS 7 Position config" = 1 then the "previous range" criteria above must also be satisfied when the "current range" = "Transition 13"</p>	<p>CeTRGR_e_PRN_DL_Drive 5 ≠</p> <p>CeTRGR_e_PRN_DL_Drive 5 ≠</p> <p>= 0 Boolean</p>	<p>>= 0.225 Seconds</p> <p>>= 15 Fail Counts</p>	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p><u>Fail Case 4</u></p> <p>Current range = Transition Range</p> <p>Inhibit bit (see definition) = FALSE</p> <p>Steady State Engine Torque >= 30 Nm</p> <p>Steady State Engine Torque <= 8191.75 Nm</p> <p>If the above conditions are met then Increment Fail Timer</p> <p>If the above Conditions have been met, Increment Fail Counter</p>		<p>Disable Fail Case 4 if last positive range was Drive 6 and current range is transition 8</p> <p>Set inhibit bit true if PRNDL = 1100 (rev) or 0100 (Rev-Neu transition 11)</p> <p>Set inhibit bit false if PRNDL = 1001 (park)</p>		<p>>= 0.225 Seconds</p> <p>>= 15 Fail Counts</p>	
			<p><u>Fail Case 5</u></p> <p>Throttle Position Available = TRUE Boolean</p> <p>The following PRNDL sequence events occur in this exact order:</p> <p>PRNDL State = Reverse Range (bit state 1100)</p>					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			PRNDL State =	Transition 11 (bit state 0100) Range				
			PRNDL State =	Neutral (bit state 0101) Range				
			PRNDL State =	Transition 11 (bit state 0100) Range				
			Above sequencing occurs in	<= 1 Sec				
			Then delay timer increments					
			Delay timer	>= 5 sec				
			Range Shift State =	Range Shift Complete				
			Absolute Attained Gear Slip	<= 50 rpm				
			Attained Gear	<= Sixth				
			Attained Gear	>= First				
			Throttle Position	>= 8.00018 pct				
			Output Speed	>= 200 rpm				
			If the above conditions are met Increment Fail Timer				>= 20 Seconds	
			<u>Fail</u> <u>Cas</u> <u>e 6</u> Current range =	Illegal (bit state 0000 or 1000 or 0001)	A Open Circuit Definition (flag set false if the following conditions are met):			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			and A Open Circuit (See Definition)	= FALSE Boolean	Current Range or Last positive state or Previous transition state Fail case 5 delay timer	≠ Transition 11 (bit state 0100) ≠ Neutral (bit state 0101) ≠ Transition 8 (bit state 0111) = 0 sec	>= 6.25 Seconds	
			<u>Fail Case 7</u> Current PRNDL State and Previous PRNDL state Input Speed Reverse Trans Ratio Reverse Trans Ratio	= PRNDL circuit Range ABCP = 1101 = PRNDL circuit Range ABCP = 1111 >= 150 RPM <= 2.97595 ratio >= 3.42395 ratio				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If the above Conditions are met then, Increment Fail timer				>= 6.25 Seconds	
			P182E will report test fail when any of the above 7 fail cases are met					
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Engine Torque Signal Valid	= TRUE Boolean		
				Disa ble Con diti on s:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P07C0, P07BF, P077C, P077D ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Tap Up Tap Down Switch (TUTD)	P1876	Tap Up and Down Enable Switch Circuit	Current range	= Park or Range Reverse or Neutral State				Special No MIL
			TUTD Enable Switch is Active	= TRUE Boolean				
					Ignition Voltage Lo >= 8.59961 Volts Ignition Voltage Hi <= 31.999 Volts Vehicle Speed Lo <= 511 KPH Engine Speed Lo >= 400 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec P1876 Status is ≠ Test Failed This Key On or Fault Active			
				Disable Condition s:	MIL not Illuminated for DTC's:	TCM: P0815, P0816, P0826, P1761, P1825, P1877, P1915, U0100 ECM: None		
Internal Mode Switch (IMS)	P1915	Internal Mode Switch Does Not Indicate Park/Neutral (P/N) During Start	PRNDL State is	≠ Park or Neutral Enumeration				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			The following events must occur Sequentially					
			Initial Engine speed	<= 50 RPM			>= 0.25	Enable Time (Sec)
			Then Engine Speed Between Following Cals					
			Engine Speed Lo Hist	>= 50 RPM				
			Engine Speed Hi Hist	<= 480 RPM			>= 0.069	Enable Time (Sec)
			Then Final Engine Speed	>= 525 RPM				
			Final Transmission Input Speed	>= 100 RPM			>= 1.25	Fail Time (Sec)
					DTC has Ran this Key Cycle?	= FALSE Boolean		
					Ignition Voltage Lo	>= 6 V		
					Ignition Voltage Hi	<= 31.999 V		
					Ignition Voltage Hyst High (enables above this value)	>= 5 V		
					Ignition Voltage Hyst Low (disabled below this value)	<= 2 V		
					Transmission Output Speed	<= 90 rpm		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P1915 Status is	Test Failed This Key On or Fault Active ≠		
				Disable Condition s:	MIL not Illuminated for DTC's:	TCM: P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P2534	Ignition Switch Run/Start Position Circuit Low	TCM Run crank active (based on voltage thresholds below)	= FALSE Boolean				One Trip
			Ignition Voltage High Hyst (run crank goes true when above this value)	5 Volts		>= 280 Fail Counts (25ms loop)		
			Ignition Voltage Low Hyst (run crank goes false when below this value)	2 Volts		Out of 280 Sample Counts (25ms loop)		
					ECM run/crank active status available	= TRUE Boolean		
					ECM run/crank active status	= TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disable Condition s: MIL not illuminated for DTC's:	TCM: None ECM: None		
Transmission Control Module (TCM)	P2535	Ignition Switch Run/Start Position Circuit High	TCM Run crank active (based on voltage thresholds below)	= TRUE Boolean				One Trip
			Ignition Voltage High Hyst (run crank goes true when above this value)	5 Volts			Fail Count s (25ms loop) >= 280	
			Ignition Voltage Low Hyst (run crank goes false when below this value)	2 Volts			Sampl e Count s (25ms loop) Out of 280	
					ECM run/crank active status available = TRUE Boolean ECM run/crank active status = FALSE Boolean			
					Disable Condition s: MIL not illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2714	Pressure Control (PC) Solenoid D Stuck Off [CB26]	<u>Fail</u> <u>Case</u> <u>1</u> Case: Steady State 2nd Gear					One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gear slip	>= 400 RPM			Please See Table 5 For Neutral Timer (Sec) >= 5 Time Cal	
			Intrusive test: commanded 3rd gear					
			If attained Gear = 3rd for Time	>=	Table Based Time Please Enable see Table 2 in Supporting Documents			
			If Above Conditions have been met					
			Increment 2nd gear fail count				>= 3	2nd Gear Fail Count or CB26 Fail Count
			and CB26 Fail Count				>= 14	CB26 Fail Count
			<u>Fail Case 2</u> Case: Steady State 6th Gear					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gear slip	>= 400 RPM			Please See Table 5 For Neutral Timer (Sec) >= Neutral Time Cal	
			Intrusive test: commanded 5th gear					
			If attained Gear = 5th For Time	>=	Table Based Time Please Enable see Table 2 in Supporting Documents			
			If Above Conditions have been met, Increment 5th gear fail counter				>= 3	5th Gear Fail Count
			and CB26 Fail Count				>= 14	CB26 Fail Count
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					TPS validity flag	= TRUE Boolean		
					Hydraulic System Pressurized	= TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Minimum output speed for RVT A OR B	>= 0 RPM		
					(A) Output speed enable	>= 67 RPM		
					(B) Accelerator Pedal enable	>= 0.50049 Pct		
					Common Enable Criteria			
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Throttle Position Signal valid	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Transmission Fluid Temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2715	Pressure Control (PC) Solenoid D Stuck On [CB26] (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 13 in Supporting Documents for Exhaust Delay Timers) Primary Oncoming Clutch Pressure Command Status Primary Offgoing Clutch Pressure Command Status Range Shift Status Attained Gear Slip If above coditons are true, increment appropriate Fail 1 Timers Below:	= TRUE Boole an = Maximum pressuriz ed = Clutch exhaust command ≠ Initial Clutch Control ≤ 40 RPM				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			fail timer 1 (2-1 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (2-1 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			fail timer 1 (2-3 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (2-3 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			fail timer 1 (2-4 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (2-4 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			fail timer 1 (6-4 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (6-4 shifting without throttle)	>= 0.5	Fail Time (Sec)			
			fail timer 1 (6-5 shifting with throttle)	>= 0.2998	Fail Time (Sec)			
			fail timer 1 (6-5 shifting without throttle)	>= 0.5	Fail Time (Sec)			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If Attained Gear Slip is Less than Above Cal Increment Fail Timers				Total Fail Time = (Fail 1 + Fail 2) See Enabl e Timer s for >= Fail sec Timer 1, and Refer ence Suppo rting Table 15 for Fail Timer 2	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter				Fail Count er >= 3 From 2nd Gear OR	
			2nd gear fail counter					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			6th gear fail counter				>= 3	Fail Counter From 6th Gear
			total fail counter				>= 5	OR Total Fail Counter
					TUT Enable temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Command / Attained Gear	≠ 1st Boolean		
					High Side Driver ON	= TRUE Boolean		
					output speed limit for TUT	>= 100 RPM		
					input speed limit for TUT	>= 150 RPM		
					PRNDL state defaulted	= FALSE Boolean		
					IMS Fault Pending	= FALSE Boolean		
					Service Fast Learn Mode	= FALSE Boolean		
					HSD Enabled	= TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2715	Pressure Control (PC) Solenoid D Stuck On [CB26] (Steady State)	<u>Fail</u> <u>Case</u> <u>1</u> Case: Steady State 1st Attained Gear slip If the Above is True for Time Intrusive test: (CBR1 clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	>= 400 RPM Table Based Time Please Enabl Refer to e >= Table 4 in Time supportin (Sec) g document s			>= 1.1 Fail Timer (Sec)	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							Fail Count in 1st Gear or Total Fail Count s	
			<u>Fail</u> <u>Case</u> <u>e 2</u> Case: Steady State 3rd Gear					
			Max Delta Output Speed Hysteresis	>=	Table Based value Please Refer to 3D Table 1 in supportin g document s rpm/s ec			
			Min Delta Output Speed Hysteresis	>=	Table Based value Please Refer to 3D Table 2 in supportin g document s rpm/s ec			

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If the Above is True for Time</p> <p>Intrusive test: (C35R clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Refer to Table 17 Sec in supportin g document s</p> <p>>=</p> <p><= 2.48218</p> <p>>= 2.24585</p>			<p>>= 1.1</p> <p>>= 3</p> <p>>= 5</p> <p>Fail Timer (Sec)</p> <p>Fail Count in 3rd Gear</p> <p>or</p> <p>Total Fail Count s</p>	
			<p><u>Fail</u> <u>Case</u> <u>3</u> Case: Steady State 4rd Gear</p>					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Max Delta Output Speed Hysteresis	Table Based value Please Refer to 3D Table 1 in supportin g document s rpm/s ec >=				
			Min Delta Output Speed Hysteresis	Table Based value Please Refer to 3D Table 2 in supportin g document s rpm/s ec >=				
			If the Above is True for Time	Table Based Time Please Refer to Table 17 in supportin g document s Sec >=				
			Intrusive test: (C1234 clutch exhausted)					
			Gear Ratio	<= 0.70032				
			Gear Ratio	>= 0.63367				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 4th Gear or >= 5 Total Fail Count s	
			<u>Fail</u> <u>Case</u> <u>e 4</u> Case: Steady State 5th Gear	Max Delta Output Speed Hysteresis >= Table Based value Please Refer to 3D Table 1 in supportin g document s rpm/s ec Min Delta Output Speed Hysteresis >= Table Based value Please Refer to 3D Table 2 in supportin g document s rpm/s ec				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If the Above is True for Time</p> <p>Intrusive test: (C35R clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Refer to >= Table 17 Sec in supportin g document s</p> <p><= 0.70032</p> <p>>= 0.63367</p>			<p>>= 1.1 Fail Timer (Sec)</p> <p>>= 3 Fail Count in 5th Gear</p> <p>or</p> <p>>= 5 Total Fail Count s</p>	
					<p>PRNDL State defaulted</p> <p>inhibit RVT</p> <p>IMS fault pending indication</p> <p>output speed</p> <p>TPS validity flag</p>	<p>= FALSE Boolean</p> <p>= FALSE Boolean</p> <p>= FALSE Boolean</p> <p>>= 0 RPM</p> <p>= TRUE Boolean</p>		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					HSD Enabled	= TRUE Boolean		
					Hydraulic_System_Pressurized	= TRUE Boolean		
					A OR B			
					(A) Output speed enable	>= 67 Nm		
					(B) Accelerator Pedal enable	>= 0.50049 Nm		
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					if Attained Gear=1st FW Accelerator Pedal enable	>= 5.00031 Pct		
					if Attained Gear=1st FW Engine Torque Enable	>= 5 Nm		
					if Attained Gear=1st FW Engine Torque Enable	<= 8191.88 Nm		
					Transmission Fluid Temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2720	Pressure Control (PC) Solenoid D Control Circuit Low (CB26 VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boole an			>= 0.3 Fail Time (Sec) Sampl e Time (Sec) out of 0.375	One Trip
					P2770 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volts		
					Ignition Voltage	<= 31.999 Volts		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					MIL not illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2721	Pressure Control (PC) Solenoid D Control Circuit High (CB26 VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) Sample Time (Sec)	One Trip
						P2721 Status is not = Test Failed This Key On or Fault Active Ignition Voltage >= 8.59961 Volts Ignition Voltage <= 31.999 Volts Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec		
Variable Bleed Solenoid (VBS)	P2723	Pressure Control (PC) Solenoid E Stuck Off	Fail Case: Steady State Case 1 1st Gear					One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gear slip	>= 400 RPM			Please See Table 5 For Neutral Timer (Sec) >= Neutral Time Cal	
			Intrusive test: commanded 2nd gear					
			If attained Gear ≠ 2nd for Time	>= Supporting Documents				
			If Above Conditions have been met, Increment 1st gear fail counter				>= 3	1st Gear Fail Count
			and C1234 fail counter				>= 14	or C1234 Clutch Fail Count
			<u>Fail Case 2</u> Case: Steady State 2nd Gear					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gear slip	>= 400 RPM			Please See Table 5 For Neutral Timer (Sec) Time Cal	
			Intrusive test: commanded 3rd gear					
			If attained Gear ≠ 3rd for Time	>= Supporting Time (Sec) Documents				
			If Above Conditions have been met, Increment 2nd gear fail counter				>= 3	2nd Gear Fail Count
			and C1234 fail counter				>= 14	or C1234 Clutch Fail Count
			<u>Fail Case 3</u> Case: Steady State 3rd Gear					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gear slip	>= 400 RPM			Please See Table 5 For Neutral Timer (Sec) Time Cal	
			Intrusive test: commanded 4th gear					
			If attained Gear ≠ 4th for time	>= Supporting Time (Sec) Documents				
			If Above Conditions have been met, Increment 3rd gear fail counter				>= 3	3rd Gear Fail Count
			and C1234 fail counter				>= 14	C123 4 Clutch Fail Count
			Fail Case 4 Case: Steady State 4th Gear					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Gear slip	>= 400 RPM			Please See Table 5 For Neutral Timer Calculation	
			Intrusive test: commanded 5th gear					
			If attained Gear = 5th For Time	>= Supporting Time (Sec) Documents				
			If Above Conditions have been met, Increment 4th gear fail counter				>= 3	4th Gear Fail Count
			and C1234 fail counter				>= 14	C1234 Clutch Fail Count
					PRNDL State defaulted	= FALSE Boolean		
					inhibit RVT	= FALSE Boolean		
					IMS fault pending indication	= FALSE Boolean		
					TPS validity flag	= TRUE Boolean		
					Hydraulic System Pressurized	= TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Minimum output speed for RVT A OR B	>= 0 RPM		
					(A) Output speed enable	>= 67 RPM		
					(B) Accelerator Pedal enable	>= 0.50049 Pct		
					Common Enable Criteria			
					Ignition Voltage Lo	>= 8.59961 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Throttle Position Signal valid	= TRUE Boolean		
					HSD Enabled	= TRUE Boolean		
					Transmission Fluid Temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Default Gear Option is not present	= TRUE		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2724	Pressure Control (PC) Solenoid E Stuck On (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 10 in Supporting Documents for Exhaust Delay Timers) Primary Oncoming Clutch Pressure Command Status Primary Offgoing Clutch Pressure Command Status Range Shift Status Attained Gear Slip If the above conditions are true increment appropriate Fail 1 Timers Below:	= TRUE Boole an = Maximum pressuriz ed = Clutch exhaust command ≠ Initial Clutch Control <= 40 RPM				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			fail timer 1 (2-6 shifting with throttle)	>= 0.2998 sec				
			fail timer 1 (2-6 shifting without throttle)	>= 0.5 sec				
			fail timer 1 (3-5 shifting with throttle)	>= 0.2998 sec				
			fail timer 1 (3-5 shifting without throttle)	>= 0.5 sec				
			fail timer 1 (4-5 shifting with throttle)	>= 0.2998 sec				
			fail timer 1 (4-5 shifting without throttle)	>= 0.5 sec				
			fail timer 1 (4-6 shifting with throttle)	>= 0.2998 sec				
			fail timer 1 (4-6 shifting without throttle)	>= 0.5 sec				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If Attained Gear Slip is Less than Above Cal Increment Fail Timers				Total Fail Time = (Fail 1 + Fail 2) See Enabl e Timer s for >= Fail sec Timer 1, and Refer ence Suppo rting Table 15 for Fail Timer 2	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter					
			2nd gear fail counter				>= 3 Fail Count er From 2nd Gear	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			3rd gear fail counter				>= 3	Fail Counter From 3rd Gear
			4th gear fail counter				>= 3	Fail Counter From 4th Gear
			total fail counter				>= 5	Total Fail Counter
					TUT Enable temperature	>= -6.65625 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
					Command / Attained Gear	≠ 1st Boolean		
					High Side Driver ON	= TRUE Boolean		
					output speed limit for TUT	>= 100 RPM		
					input speed limit for TUT	>= 150 RPM		
					PRNDL state defaulted	= FALSE Boolean		
					IMS Fault Pending	= FALSE Boolean		
					Service Fast Learn Mode	= FALSE Boolean		
					HSD Enabled	= TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disa ble Con diti on s: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2724	Pressure Control (PC) Solenoid E Stuck On (Steady State)	<u>Fail</u> <u>Case</u> <u>1</u> Case: 5th Gear	<p>Table Based value Please Refer to 3D Table 1 in supportin g document s</p> <p>Table Based value Please Refer to 3D Table 2 in supportin g document s</p>				One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>If the Above is True for Time</p> <p>Intrusive test: (C35R clutch exhausted)</p> <p>Gear Ratio <= 1.20959</p> <p>Gear Ratio >= 1.09436</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Refer to >= Table 17 Sec in supportin g document s</p>			<p>>= 1.1 Fail Timer (Sec)</p> <p>>= 3 Fail Count in 5th Gear</p> <p>OR</p> <p>>= 3 Total Fail Count s</p>	
			<p><u>Fail</u> <u>Case</u> <u>e 2</u> Case: 6th Gear</p>					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Max Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 1 in supportin g document s rpm/sec				
			Min Delta Output Speed Hysteresis	>= Table Based value Please Refer to 3D Table 2 in supportin g document s rpm/sec				
			If the Above is True for Time	>= Table 17 in supportin g document s Time Please Refer to				
			Intrusive test: (CB26 clutch exhausted)					
			Gear Ratio	<= 1.20959				
			Gear Ratio	>= 1.09436				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			If the above parameters are true				>= 1.1 Fail Timer (Sec) >= 3 Fail Count in 6th Gear OR >= 3 Total Fail Count s	
					PRNDL State defaulted inhibit RVT IMS fault pending indication output speed TPS validity flag HSD Enabled Hydraulic_System_Pressu rized A OR B (A) Output speed enable (B) Accelerator Pedal enable Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi	= FALSE Boolean = FALSE Boolean = FALSE Boolean >= 0 RPM = TRUE Boolean = TRUE Boolean = TRUE Boolean >= 67 Nm >= 0.50049 Nm >= 8.59961 Volts <= 31.999 Volts >= 400 RPM <= 7500 RPM		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Engine Speed is within the allowable limits for if Attained Gear=1st FW Accelerator Pedal enable if Attained Gear=1st FW Engine Torque Enable if Attained Gear=1st FW Engine Torque Enable Transmission Fluid Temperature Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present	>= 5 Sec >= 5.00031 Pct >= 5 Nm <= 8191.88 Nm >= -6.65625 °C = FALSE Boolean = FALSE Boolean = TRUE		
					Disable Condition: MIL not illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2729	Pressure Control (PC) Solenoid E Control Circuit Low (C1234 VBS)	The HWIO reports a low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec)	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
							Sample out of 0.375 Time (Sec)	
					P2729 Status is not	= Test Failed This Key On or Fault Active		
					Ignition Voltage	>= 8.59961 Volt		
					Ignition Voltage	<= 31.999 Volt		
					Engine Speed	>= 400 RPM		
					Engine Speed	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
				Disa ble Con diti ons:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2730	Pressure Control (PC) Solenoid E Control Circuit High (C1234 VBS)	The HWIO reports a high voltage (open or power short) error flag	= TRUE Boole an			>= 0.3 Fail Time (Sec)	One Trip
							Sample out of 0.375 Time (Sec)	

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					P2730 Status is not Ignition Voltage Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for	Test Failed This Key On or Fault Active = >= 8.59961 Volt <= 31.999 Volt >= 400 RPM <= 7500 RPM >= 5 Sec		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2763	Torque Converter Clutch Pressure High	The HWIO reports a low pressure/high voltage (open or power short) error flag	= TRUE Boolean			>= 4.4 Fail Time (Sec) out of 5 Sample Time (Sec)	Two Trips
					P2763 Status is not Ignition Voltage	Test Failed This Key On or Fault Active = >= 8.59961 Volt		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Ignition Voltage <= 31.999 Volt Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec High Side Driver Enabled = TRUE Boolean	MIL not Illuminated for DTC's: TCM: P0658, P0659 ECM: None		
Variable Bleed Solenoid (VBS)	P2764	Torque Converter Clutch Pressure Control Solenoid Control Circuit Low	The HWIO reports a high pressure/low voltage (ground short) error flag	= TRUE Boolean			>= 4.4 MPH out of 5 MPH	One Trip
					P2764 Status is not = Test Failed This Key On or Fault Active	Ignition Voltage >= 8.59961 Volt Ignition Voltage <= 31.999 Volt Engine Speed >= 400 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec High Side Driver Enabled = TRUE Boolean		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.	
					Disable Condition s: MIL not illuminated for DTC's:	TCM: P0658, P0659 ECM: None			
Communication	U0073	Controller Area Network Bus Communication Error	CAN Hardware Circuitry Detects a Low Voltage Error	= TRUE Boolean			>= 62	Fail count s (≈ 10 secon ds)	One Trip
				Delay timer >= 0.1125 sec			Out of 70	Sampl e Count s (≈ 11 secon ds)	
				Stabilization delay >= 3 sec Ignition Voltage >= 8.59961 Volt Ignition Voltage <= 31.999 Volt Power Mode = Run					
					Disable Condition s: MIL not illuminated for DTC's:	TCM: None ECM: None			
Communication	U0100	Lost Communications with ECM (Engine Control Module)	CAN messages from ECM are not received by the TCM	= TRUE Boolean			>= 12 sec		One Trip
				Stabilization delay >= 3 sec Ignition Voltage >= 8.59961 Volt					

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Ignition Voltage Power Mode Disable Conditions:	<= 31.999 Volt = Run TCM: U0073 ECM: None		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
Mode Switch	P071D	Transmission Mode Switch B Circuit	Sport Mode Switch state	= TRUE Boolean			>= 600 Fail Time (Sec)	Special No MIL
						Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 400 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Disable Condition s: MIL not Illuminated for DTC's: TCM: P1762 ECM: None		
Transmission Output Speed Sensor (TOSS)	P077C	Output Speed Sensor Circuit Low	TOSS Analog Signal Voltage	<= 0.25 Volts			>= 0.05 sec	One Trip
			P077C Status is not	= Key On or Fault Active				
			If the above conditons have been met, increment the P077C Fail Counter					
			DTC P077C Sets when the Fail Counter	>= 75 Counts				
					P077C Enable Calibration	= 1 Boolean		
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disable Condition s:	MIL not Illuminated for DTC's:	TCM: P077D	
Transmission Output Speed Sensor (TOSS)	P077D	Output Speed Sensor Circuit High	TOSS Analog Signal Voltage	>= 4.75 Volts				One Trip
			P077D Status is not	=	Test Failed This Key On or Fault Active		>= 0.05 sec	
			If the above conditons have been met, increment the P077D Fail Counter					
			DTC P077D Sets when the Fail Counter	>= 75 Counts		P077D Enable Calibration = 1 Boolean Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts		
					Disable Condition s:	MIL not Illuminated for DTC's:	TCM: P077C	
Transmission Input Speed Sensor (TISS)	P07BF	Input/Turbine Speed Sensor A Circuit Low	TISS Analog Signal Voltage	<= 0.25 Volts			>= 0.05 sec	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			<p>P07BF Status is not =</p> <p>If the above conditons have been met, increment the P07BF Fail Counter</p>	<p>Test Failed This Key On or Fault Active</p>				
			<p>DTC P07BF Sets when the Fail Counter</p>	<p>>= 75 Counts</p>	<p>P07BF Enable Calibration = 1 Boolean</p> <p>Ignition Voltage Lo >= 9 Volts</p> <p>Ignition Voltage Hi <= 31.99 Volts</p> <p>Disable Conditions:</p> <p>MIL not Illuminated for DTC's:</p>			
Transmission Input Speed Sensor (TISS)	P07C0	Input/Turbine Speed Sensor A Circuit High	<p>TISS Analog Signal Voltage</p> <p>P07C0 Status is not =</p> <p>If the above conditons have been met, increment the P07C0 Fail Counter</p>	<p>>= 4.75 Volts</p> <p>Test Failed This Key On or Fault Active</p>			<p>>= 0.05 sec</p>	One Trip

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			DTC P07C0 Sets when the Fail Counter	>= 75 Counts	P07C0 Enable Calibration	= 1 Boolean		
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		
					Disable Conditions:	MIL not Illuminated for DTC's:		
Mode Switch	P07CE	Transmission Mode Switch D Circuit	Tour Mode Switch state	= TRUE Boolean			>= 600 Fail Time (Sec)	Special No MIL
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P1762 ECM: None	
Mode Switch	P07D1	Transmission Mode Switch E Circuit	Comfort Mode Switch state	= TRUE Boolean			>= 600 Fail Time (Sec)	Special No MIL
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Disable Condition s:	MIL not Illuminated for DTC's: TCM: P1762 ECM: None		
Mode Switch	P07D4	Transmission Mode Switch F Circuit	Normal Mode Switch state	= TRUE Boolean			>= 600 Fail Time (Sec)	Special No MIL
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Disable Condition s:	MIL not Illuminated for DTC's: TCM: P1762 ECM: None		
Mode Switch	P1762	Transmission Mode Switch Signal Circuit (rolling count)	Rolling count value received from BCM does not match expected value	= TRUE Boolean			>= 3 Fail Counter	Special No MIL
							> 10 Sample Timer (Sec)	
					Pattern Switch Message Health	= TRUE Boolean		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Condition s:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Tap Up Tap Down Switch (TUTD)	P1765	Upshift Switch Circuit #2	<u>Fail</u> Tap Up Switch <u>Cas</u> Stuck in the Up <u>e 1</u> Position in Range 1 Enabled	= 0 Boolean				Special No MIL
			Tap Up Switch Stuck in the Up Position in Range 2 Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 3 Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 4 Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 5 Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 6 Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Neutral Enabled	= 1 Boolean				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Up Switch Stuck in the Up Position in Park Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Reverse Enabled	= 0 Boolean				
			Tap Up Switch ON	= TRUE Boolean			>= 1 Fail Time (Sec)	
			<u>Fail</u> <u>Cas</u> <u>e 2</u> Tap Up Switch Stuck in the Up Position in Range 1 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 2 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 3 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 4 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 5 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 6 Enabled	= 1 Boolean				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Up Switch Stuck in the Up Position in Neutral Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Park Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Reverse Enabled	= 0 Boolean				
			Tap Up Switch ON	= TRUE Boolean				
			NOTE: Both Failcase1 and Failcase 2 Must Be Met				>= 600	Fail Time (Sec)
					Time Since Last Range Change	>= 1 Enable Time (Sec)		
					Ignition Voltage Lo	>= 8.5996 Volts		
					Ignition Voltage Hi	<= 31.999 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P1765 Status is	≠ Test Failed This Key On or Fault Active		

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
				Disable Condition s:	MIL not Illuminated for DTC's:	TCM: P1767, P1761, P182E, P1915 ECM: None		
Tap Up Tap Down Switch (TUTD)	P1766	Downshift Switch Circuit #2	<u>Fail</u> Tap Down Switch <u>Cas</u> Stuck in the Down <u>e 1</u> Position in Range 1 Enabled Tap Down Switch Stuck in the Down Position in Range 2 Enabled Tap Down Switch Stuck in the Down Position in Range 3 Enabled Tap Down Switch Stuck in the Down Position in Range 4 Enabled Tap Down Switch Stuck in the Down Position in Range 5 Enabled Tap Down Switch Stuck in the Down Position in Range 6 Enabled Tap Down Switch Stuck in the Down Position in Range Neutral Enabled Tap Down Switch Stuck in the Down Position in Range Park Enabled	= 0 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = 1 Boolean = 1 Boolean				Special No MIL

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Down Switch Stuck in the Down Position in Range Reverse Enabled	= 0 Boolean				
			Tap Down Switch ON	= TRUE Boolean			>= 1 sec	
			<u>Fail</u> Tap Down Switch <u>Cas</u> Stuck in the Down <u>e 2</u> Position in Range 1 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 2 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 3 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 4 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 5 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 6 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Neutral Enabled	= 0 Boolean				

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
			Tap Down Switch Stuck in the Down Position in Park Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Reverse Enabled	= 0 Boolean				
			Tap Down Switch ON	= TRUE Boolean				
			NOTE: Both Failcase1 and Failcase 2 Must Be Met				>= 600 sec	
					Time Since Last Range Change	>= 1 Sec		
					Ignition Voltage Lo	>= 8.5996 Volts		
					Ignition Voltage Hi	<= 18 Volts		
					Engine Speed Lo	>= 400 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P1766 Status is	≠ Test Failed This Key On or Fault Active		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P1767, P1761, P182E, P1915 ECM: None		
Tap Up Tap Down Switch (TUTD)	P1767	Up and Down Shift Switch Circuit #2	TUTD Circuit Reads Invalid Voltage	= TRUE Boolean			>= 60 Fail Time (Sec)	Special No MIL

13 OBDG05B Transmission Diagnostics

Component/ System	Fault Code	Monitor Strategy Description	Malfunction Criteria	Threshold Value	Secondary Malfunction	Enable Conditions	Time Required	Mil Illum.
					Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for P1767 Status is	>= 8.5996 Volts <= 31.999 Volts >= 400 RPM <= 7500 RPM >= 5 Sec Test Failed This Key On or Fault Active ≠		
				Disable Condition s:	MIL not Illuminated for DTC's:	TCM: P1761 ECM: None		

Supporting Documents

Table 1

Axis	0.00	64.00	128.00	192.00	256.00	320.00	384.00	448.00	512.00	N*m
Curve	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00	50.00	RPM

Table 2

Axis	-6.67	-6.66	40.00	°C
Curve	409.59	2.00	2.00	Sec

Table 3

Axis	-6.67	-6.66	40.00	°C
Curve	409.59	4.00	4.00	Sec

Table 4

Axis	-6.67	-6.66	40.00	°C
Curve	409.59	2.00	2.00	Sec

Table 5

Axis	-6.67	-6.66	40.00	°C
Curve	409.59	3.00	3.00	Sec

Table 6

Axis	-6.67	-6.66	40.00	80.00	120.00	°C
Curve	409.00	3.60	1.60	1.40	1.40	Sec

Table 7

Axis	-6.67	-6.66	40.00	80.00	120.00	°C
Curve	409.00	3.40	1.40	1.30	1.20	Sec

Supporting Documents

Table 8

Axis	-6.67	-6.66	40.00	80.00	120.00	°C
Curve	409.00	3.60	1.60	1.50	1.40	Sec

Table 9

Axis	-6.67	-6.66	40.00	80.00	120.00	°C
Curve	409.00	3.30	1.30	1.20	1.10	Sec

Table 10

Axis	-40.00	-20.00	0.00	30.00	110.00	°C
Curve	3.03	1.86	1.00	0.75	0.58	Sec

Table 11

Axis	-40.00	-20.00	0.00	30.00	110.00	°C
Curve	1.72	1.11	0.60	0.36	0.22	Sec

Table 12

Axis	-40.00	-20.00	0.00	30.00	110.00	°C
Curve	2.12	1.39	0.84	0.64	0.33	Sec

Table 13

Axis	-40.00	-20.00	0.00	30.00	110.00	°C
Curve	2.51	0.95	0.50	0.29	0.13	Sec

Table 14

Axis	-40.00	-20.00	0.00	30.00	110.00	°C
Curve	2.97	0.82	0.47	0.20	0.13	Sec

Supporting Documents

Table 15

Axis	-40.00	-30.00	-20.00	-10.00	0.00	10.00	20.00	30.00	40.00	°C
Curve	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Sec

Table 16

Axis	-6.67	-6.66	40.00	°C
Curve	409.59	2.50	2.50	Sec

Table 17

Axis	-6.67	-6.66	40.00	°C
Curve	0.40	0.35	0.30	Sec

Table 18

Axis	-40.10	-40.00	-20.00	0.00	30.00	60.00	100.00	149.00	149.10	°C
Curve	256.00	50.00	45.00	40.00	34.00	25.00	20.00	20.00	256.00	°C

Table 19

Axis	-40.10	-40.00	-20.00	0.00	30.00	60.00	100.00	149.00	149.10	°C
Curve	256.00	50.00	45.00	40.00	34.00	25.00	20.00	20.00	256.00	°C

Table 20

Axis	-40.10	-40.00	-20.00	0.00	30.00	60.00	100.00	149.00	149.10	°C
Curve	256.00	10.00	8.00	8.00	8.00	8.00	8.00	8.00	256.00	°C

Table 21

Axis	-40.00	-20.00	40.00	°C
Curve	5.00	3.00	1.00	Sec

Supporting Documents - 3D Tables

3D_Table 1

X-Axis Calibration	%
Y-Axis Calibration	°C
Table Calibration	RPM/Sec

	0.00	2.00	5.00	25.00	100.00
-6.67	8191.75	8191.75	8191.75	8191.75	8191.75
-6.66	8191.75	8191.75	8191.75	8191.75	8191.75
40.00	8191.75	8191.75	8191.75	8191.75	8191.75

3D_Table 2

X-Axis Calibration	%
Y-Axis Calibration	°C
Table Calibration	RPM/Sec

	0.00	2.00	5.00	25.00	100.00
-6.67	8191.75	8191.75	8191.75	8191.75	8191.75
-6.66	500.00	500.00	300.00	300.00	300.00
40.00	500.00	500.00	300.00	300.00	300.00